

Revised NGRD-PQAD Embossment Schedule

Standard Embossment Width 20 in

Dimensions in this table are based on a panel only without endstiles

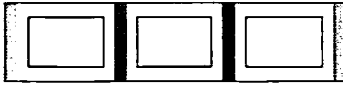
Door Width		Panel Width	# Embossments	Emboss total (in)	# Center stiles	Net cut down available
ft	in	IN				1.5" Per side
5	0	59.9	2	40	1	7.14
6	0	71.9	3	60	2	1.83
7	0	83.9	3	60	2	6.95
8	0	95.9	4	80	1	2.51
9	0	107.9	4	80	1	7.05
10	0	119.9	4	80	1	9.45
11	0	131.9	5	100	4	7.12
12	0	143.9	6	120	3	3.89
13	0	155.9	6	120	3	7.16
14	0	167.9	6	120	3	8.88
15	0	179.9	7	140	3	7.20
15	8	187.9	8	160	3	3.26
16	0	191.9	8	160	3	5.26
17	0	203.9	8	160	3	7.22
18	0	215.9	8	160	3	8.56
19	0	227.9	8	160	3	9.89
20	0	239.9	10	200	5	6.64

Standard Layout

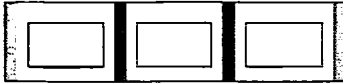
5 0



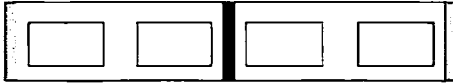
6 0



7 0



8 0



9 0



10 0



11 0



12 0



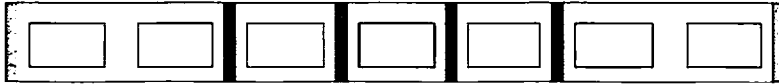
13 0



14 0



15 0



15 8



16 0



17 0



18 0



19 0



20 0



Revised NGRD-PQAD Embossment Schedule

Ranch Embossment Width

41

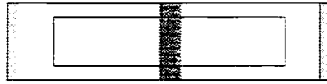
in

Dimensions in this table are based on a panel assembly

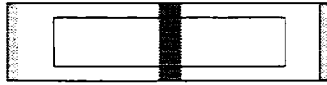
Door Width		Door Width	# Embossments	Emboss total	# Center stiles	Net cut down available
ft	in	IN				1.5" Per side
5	0	60	1	41	1 (modified)	8.00
6	0	72	1	41	1 (modified)	14.00
7	0	84	1	41	1 (modified)	20.00
8	0	96	2	82	1	3.38
9	0	108	2	82	1	8.40
10	0	120	2	82	1	12.00
11	0	132	2	82	1	17.50
12	0	144	3	123	2 + 1 (modified)	4.75
13	0	156	3	123	2 + 1 (modified)	8.57
14	0	168	3	123	2 + 1 (modified)	11.14
15	0	180	4	164	3	2.56
15	8	188	4	164	3	4.13
16	0	192	4	164	3	6.13
17	0	204	4	164	3	8.66
18	0	216	4	164	3	10.67
19	0	228	5	205	4 + 1 (modified)	4.75
20	0	240	5	205	4 + 1 (modified)	7.50

Ranch Layout

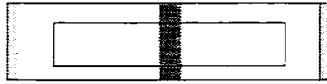
5 | 0



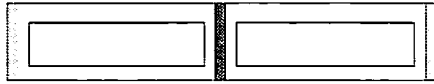
6 | 0



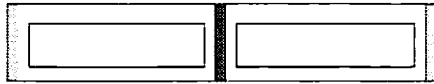
7 | 0



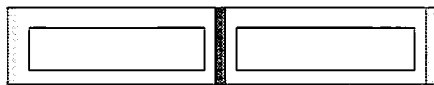
8 | 0



9 | 0

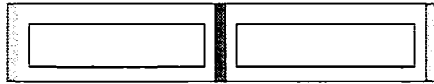


10 | 0



319 = works 9 1/6"

11 | 0



12 | 0



13 | 0



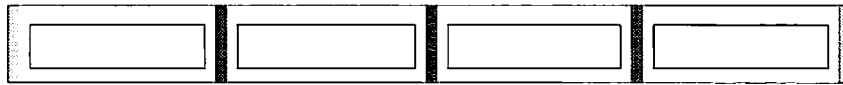
14 | 0



15 | 0



15 | 8



16 | 0



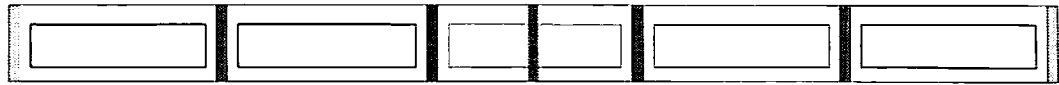
17 | 0



18 | 0



19 | 0



20 | 0

